JANUARY 2025



STORAGE COLLECTION

COLONNADE

SPECIFICATION GUIDE



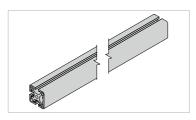


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Generic specification / systems in detail

Colonnade Gantry Components





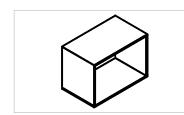
Prefigured Colonnade Gantries

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Shelving Frames and Storage Units

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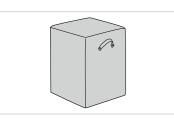
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Care & Maintenance

Colonnade

Colonnade was co-created in partnership with one of KI's longest-standing clients to create a systemised, cost-effective and sustainable solution to create better user-controlled, flexible workspaces. Made for 'hacking' - the system utilises a series of simple components and materials, in different dimensions. Accessories and features can be added and modified as required.

Anchored by 800 Series Storage and Modular Shelving, the stanchions and gantry system can support all sorts of equipment to make collaborative working better - from mobile whiteboards & pinboards, to TV screens, tables, mobile soft seating, power, lighting and acoustic treatments. This system can either be specified as an enhancement to existing KI storage, or be installed as new. Repurposing traditional storage units gives them a new lease of life, reducing waste and carbon footprint.

Please refer to https://www.kieurope.com/colonnade/ for product finishes.

Warranty Details

Steel frames - 25 Years Steel storage - 25 Years



Indoor Advantage Gold - Furniture

This product is certified to Indoor Advantage Gold - Furniture, making it suitable for many building rating systems, including LEED v4, BREEAM, & WELL Building.



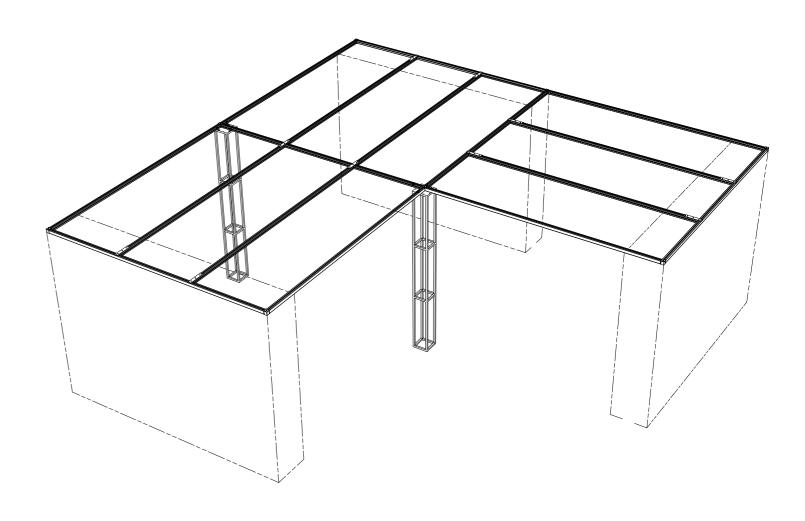
Colonnade Support Stanchion. 200mm x 200mm welded 20mm steel tube, 2180mm high.

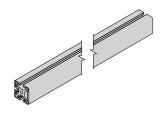
| Product Code | |
|------------------|---------------------------------|
| CLD/CLMN/2180 | Support Stanchion |
| CLD/CLMN/CM/2180 | Cable Managed Support Stanchion |

Colonnade Gantry Rails, 40x40mm square section tube. Includes barrel end connectors and bolts. Prefigured sizes for 2, 3 & 4 800mm and 1000mm wide storage units.

| Top rail with 3 slots. Use on outer perimeter. | | |
|--|----------------------|--|
| Product Code | Size | |
| CLD/1520/3S | 1600 (actual 1520mm) | |
| CLD/2320/3S | 2400 (actual 2320mm) | |
| CLD/3120/3S | 3200 (actual 3120mm) | |
| CLD/1920/3S | 2000 (actual 1920mm) | |
| CLD/2920/3S | 3000 (actual 2920mm) | |
| CLD/3920/3S | 4000 (actual 3920mm) | |
| Top rail with 4 slots. Use on inside sect | ions. | |
| Product Code | Size | |
| CLD/1520/4S | 1600 (actual 1520mm) | |
| CLD/2320/4S | 2400 (actual 2320mm) | |
| CLD/3120/4S | 3200 (actual 3120mm) | |
| CLD/1920/4S | 2000 (actual 1920mm) | |
| CLD/2920/4S | 3000 (actual 2920mm) | |
| CLD/3920/4S | 4000 (actual 3920mm) | |

| Rail Connector Cubes, 40x40x40mm. | | |
|-----------------------------------|---|---|
| Product Code | Description | 1 |
| CLD/40/CUBE/2S | 2 way connector | |
| CLD/40/CUBE/3S | 3 way connector | |
| CLD/40/CUBE/4S | 4 way connector | |
| CLD/ALUCAP | Aluminium cube cap | |
| CLD/RAIL/BKT | Rail Connector Plate. Includes fixings. | |





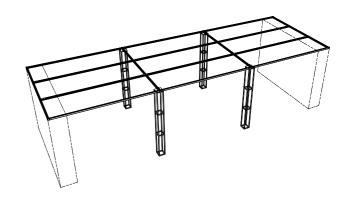


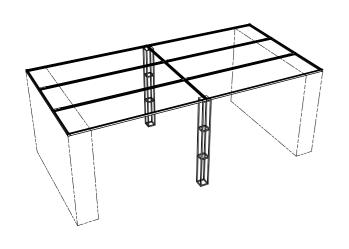
A selection of frequently specified sizes. For other configurations please contact your KI Sales Manager to discuss your requirements.

| Product Code | Single Bay Gantry Size (A x B) |
|--------------|--------------------------------|
| CLD/1B/2020 | 2000mm x 2000mm |
| CLD/1B/2424 | 2400mm x 2400mm |
| CLD/1B/3020 | 3000mm x 2000mm |
| CLD/1B/3030 | 3000mm x 3000mm |
| CLD/1B/3040 | 3000mm x 4000mm |
| CLD/1B/4040 | 4000mm x 4000mm |

A selection of frequently specified sizes. For other configurations please contact your KI Sales Manager to discuss your requirements.

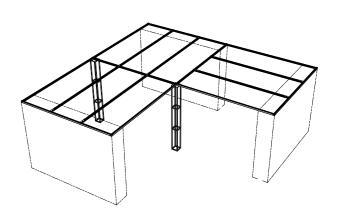
| Three Bay Gantry | | | |
|------------------|------------------|--|--|
| Product Code | Size (A x B) | | |
| CLD/3B/2060 | 2000mm x 6000mm | | |
| CLD/3B/3072 | 3000mm x 7200mm | | |
| CLD/3B/3090 | 3000mm x 9000mm | | |
| CLD/3B/4090 | 4000mm x 9000mm | | |
| CLD/3B/40120 | 4000mm x 12000mm | | |





| Product Code | Two Bay Gantry Size (A x B) |
|--------------|-----------------------------|
| CLD/2B/2040 | 2000mm x 4000mm |
| CLD/2B/2060 | 2000mm x 6000mm |
| CLD/2B/2448 | 2400mm x 4800mm |
| CLD/2B/3048 | 3000mm x 4800mm |
| CLD/2B/3060 | 3000mm x 6000mm |
| CLD/2B/4080 | 4000mm x 8000mm |

| 'L' Shape Three Bay Gantry Product Code Size (A x B) | | | |
|--|-----------------|--|--|
| CLD/3BL/4040 | 4000mm x 4000mm | | |
| CLD/3BL/4848 | 4800mm x 4800mm | | |
| CLD/3BL/6060 | 6000mm x 6000mm | | |
| CLD/3BL/8080 | 8000mm x 8000mm | | |



Prefigured 800 Series Shelving Units. 3 levels go on 1075mm high storage, 4 levels to go on 715mm high storage, 6 levels for floorstanding shelving and a 4 level unit with shelves for seating storage. Each unit includes one gantry connecting top shelf and ganging rails. Refer to the 800 Series Shelving Specification Guide for details of the complete range.

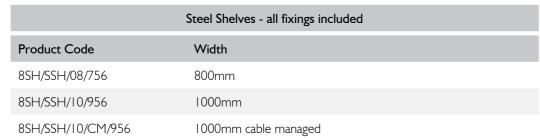
| Description | Product Code | Width |
|---|----------------------|--------|
| 3 High | 8SH/A5/800/CLD | 800mm |
| | 8SH/A5/1000/CLD | 1000mm |
| 4 High | 8SH/A7/800/CLD | 800mm |
| | 8SH/A7/1000/CLD | 1000mm |
| 6 High | 8SH/A11/800/CLD | 800mm |
| | 8SH/A11/1000/CLD | 1000mm |
| 4 High Seating Storage (includes 4 standard steel shelves) | 8SH/SEATING/457/CLD | 457mm |
| | 8SH/SEATING/800/CLD | 800mm |
| | 8SH/SEATING/1000/CLD | 1000mm |

715mm & 1075mm high 800 Series Storage units. Refer to the 800 Series Specification Guide for details of the complete range.

| | 715mm High | |
|--|-----------------|--------|
| Description | Product Code | Width |
| 2 Drawer 2x 305mm drawers, 33mm blank | 84ML/802552D | 800mm |
| top infill panel. | 84ML/1002552D | 1000mm |
| Two door cupboard | 8ML/80255HX | 800mm |
| | 8ML/100255HX | 1000mm |
| | 1075mm High | |
| Description | Product Code | Width |
| 3 Drawer 2x 305mm drawers, 1x 381mm bottom drawer. | 84ML/803903D | 800mm |
| | 84ML/1003903D | 1000mm |
| 3 Drawer 1x 381mm receding door with slotted shelf. 2x 305mm drawers | 84ML/803901F2D | 800mm |
| | 84ML/1003901F2D | 1000mm |
| 6 Locker Doors 2 wide by 3 high | 8ML/804052X3L | 800mm |
| | 8ML/1004052X3L | 1000mm |
| Two door cupboard | 8ML/80390HX | 800mm |
| | 8ML/100390HX | 1000mm |
| Two door TV cupboard with cable access in base and top | 8ML/100390HX/CM | 1000mm |







| Steel Vertical Back Panels - all fixings included | | | |
|---|--------|-----------|--|
| Product Code | Width | Height | |
| 8SH/BP/340/08/760 | 800mm | S (340mm) | |
| 8SH/BP/340/10/960 | 1000mm | S (340mm) | |
| 8SH/BP/520/08/760 | 800mm | M (520mm) | |
| 8SH/BP/520/10/960 | 1000mm | M (520mm) | |
| 8SH/BP/700/08/760 | 800mm | L (700mm) | |
| 8SH/BP/700/10/960 | 1000mm | L (700mm) | |

| | | , |
|--|--------|-----------|
| Perforated Steel Vertical Back Panels - all fixings included | | |
| Product Code | Width | Height |
| 8SH/PBP/340/08/760 | 800mm | S (340mm) |
| 8SH/PBP/340/10/960 | 1000mm | S (340mm) |
| Steel Vertical Side Panels - all fixings included | | |
| Product Code | Donth | Haight |

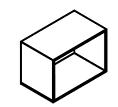
| Steel Vertical Side Panels - all fixings included | | | |
|---|-------|-----------|--|
| Product Code | Depth | Height | |
| 8SH/SP/340/417 | 457mm | S (340mm) | |
| 8SH/SP/520/417 | 457mm | M (520mm) | |
| 8SH/SP/700/417 | 457mm | L (700mm) | |

| Perforated Steel Vertical Side Panels - all fixings included | | | |
|--|-------|-----------|--|
| Product Code | Depth | Height | |
| 8SH/PSP/340/417 | 457mm | S (340mm) | |

| MFC Shelves - require a set of shelf brackets each | | |
|--|--------|--|
| Product Code | Width | |
| 8SH/MSH/08/755 | 800mm | |
| 8SH/MSH/10/955 | 1000mm | |
| MFC Boxes - require a set of shelf brackets each | | |

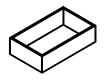


| Product Code | Width | Height |
|------------------------|--------|-----------|
| 8SH/MFCBOX/759/339/457 | 800mm | S (340mm) |
| 8SH/MFCBOX/959/339/457 | 1000mm | S (340mm) |
| 8SH/MFCBOX/759/519/457 | 800mm | M (520mm) |
| 8SH/MFCBOX/959/519/457 | 1000mm | M (520mm) |
| 8SH/MFCBOX/759/699/457 | 800mm | L (700mm) |
| 8SH/MFCBOX/959/699/457 | 1000mm | L (700mm) |

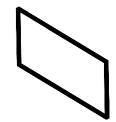


| MFC Planters - require a set of shelf brackets each | | |
|---|------------------------------|--|
| Product Code | Width | |
| 8SH/MFCPLAN/759/150/457 | 800mm | |
| 8SH/MFCPLAN/959/150/457 | 1000mm | |
| 8SH/SH/BR | Shelf brackets for MFC & Ply | |

Insert (one set per insert)



| MFC Vertical Front/ Back Panels - each panel requires 4No. MFC Vertical Brackets | | |
|--|--------|-----------|
| Product Code | Width | Height |
| 8SH/MFCVP/340/08/758 | 800mm | S (340mm) |
| 8SH/MFCVP/340/10/958 | 1000mm | S (340mm) |
| 8SH/MFCVP/520/08/758 | 800mm | M (520mm) |
| 8SH/MFCVP/520/10/958 | 1000mm | M (520mm) |
| 8SH/MFCVP/700/08/758 | 800mm | L (700mm) |
| 8SH/MFCVP/700/10/958 | 1000mm | L (700mm) |
| MEG.V 16:1 B | | |



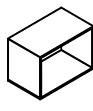
| MFC Vertical Side Panels - each panel requires 2No. MFC Vertical Brackets | | |
|---|----------------------|-----------|
| Product Code | Depth | Height |
| 8SH/MFCVP/340/04/415 | 457mm | S (340mm) |
| 8SH/MFCVP/520/04/415 | 457mm | M (520mm) |
| 8SH/MFCVP/700/04/415 | 457mm | L (700mm) |
| 8SH/MFCVP/BKT | MFC Vertical bracket | |



Ply shelving accessories



| Ply Sh | elves - require | a set of shelf brackets each |
|---------------------------------|------------------|------------------------------|
| Product Code | Width | |
| 8SH/PSH/08/756 | 800mm | |
| 8SH/PSH/10/956 | 1000mm | |
| Ply B | oxes - require a | set of shelf brackets each |
| Product Code | Width | Height |
| 0CL L/DL VD () V (7EQ /22Q /4E7 | 900000 | C (240mm) |



| Ply Boxes - require a set of shelf brackets each | | |
|--|--------|-----------|
| Product Code | Width | Height |
| 8SH/PLYBOX/759/339/457 | 800mm | S (340mm) |
| 8SH/PLYBOX/959/339/457 | 1000mm | S (340mm) |
| 8SH/PLYBOX/759/519/457 | 800mm | M (520mm) |
| 8SH/PLYBOX/959/519/457 | 1000mm | M (520mm) |
| 8SH/PLYBOX/759/699/457 | 800mm | L (700mm) |
| 8SH/PLYBOX/959/699/457 | 1000mm | L (700mm) |
| 8SH/PLYBOX/959/699/457 | 1000mm | L (700mm) |

Rectangular module steel door & drawer inserts

| Touch latch cupboard doors with side, back and base panels. For perforations add /P to the code, upcharge of \pounds 66. | | |
|---|------------------------|-----------|
| Product Code | Width | Height |
| 8SH/2DR/INSERT/800/340 | 800mm | S (340mm) |
| 8SH/2DR/INSERT/1000/340 | 1000mm | S (340mm) |
| 8SH/2DR/INSERT/800/520 | 800mm | M (520mm) |
| 8SH/2DR/INSERT/1000/520 | 1000mm | M (520mm) |
| Locker doors with standard key lock. Includes central divider, side, back, and base panels. For perforations add /P to the code, upcharge of £66. | | |
| Product Code | Width | Height |
| 8SH/2DRL/INSERT/800/520 | 800mm | M (520mm) |
| 8SH/2DRL/INSERT/1000/520 | 1000mm | M (520mm) |
| 8SH/I DRL/INSERT/457/520 | 457mm (single door) | M (520mm) |
| Touch latch drawers doors with side, back and base panels. | | |
| Product Code | Width | Height |
| 8SH/DRW/INSERT/800/340 | 800mm | S (340mm) |
| 8SH/DRW/INSERT/1000/340 | 1000mm | S (340mm) |

| Product Code | Width | Height |
|-------------------|--------|--------|
| CLD/PET/800-380 | 800mm | 380mm |
| CLD/PET/800-560 | 800mm | 560mm |
| CLD/PET/800-740 | 800mm | 740mm |
| CLD/PET/800-2180 | 800mm | 2180mm |
| CLD/PET/1000-380 | 1000mm | 380mm |
| CLD/PET/1000-560 | 1000mm | 560mm |
| CLD/PET/1000-740 | 1000mm | 740mm |
| CLD/PET/1000-2180 | 1000mm | 2180mm |

Moss panels

Moss panels

Product Code

Product Code

8SH/SH/BR

8SH/MFCMOSS/759/339/457

8SH/MFCMOSS/959/339/457

8SH/MFCMOSS/759/519/457

8SH/MFCMOSS/959/519/457

8SH/MFCMOSS/759/699/457

8SH/PLYMOSS/759/339/457

8SH/PLYMOSS/959/339/457

8SH/PLYMOSS/759/519/457

8SH/PLYMOSS/959/519/457

8SH/PLYMOSS/759/699/457

8SH/PLYMOSS/959/699/457

8SH/MFCMOSS/959/699/457 1000mm

MFC Moss Panel Display Boxes - require a set of shelf brackets each

Width

800mm

1000mm

800mm

1000mm

800mm

Width

800mm

1000mm

800mm

1000mm

800mm

1000mm

Height

S (340mm)

S (340mm)

M (520mm)

M (520mm) L (700mm)

L (700mm)

Height

S (340mm)

S (340mm)

M (520mm)

M (520mm)

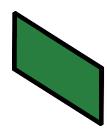
L (700mm)

L (700mm)

Shelf brackets for MFC & Ply

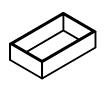
Insert (one set per insert)

Ply Moss Panel Display Boxes - require a set of shelf brackets each

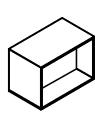


| | Preserve | d Moss Panels |
|-----------------------|----------|---------------|
| Product Code | Width | Height |
| 8SH/MOSSPANEL/720/300 | 800mm | S (340mm) |
| 8SH/MOSSPANEL/920/300 | 1000mm | S (340mm) |
| 8SH/MOSSPANEL/720/480 | 800mm | M (520mm) |
| 8SH/MOSSPANEL/920/480 | 1000mm | M (520mm) |
| 8SH/MOSSPANEL/720/660 | 800mm | L (700mm) |
| 8SH/MOSSPANEL/920/660 | 1000mm | L (700mm) |

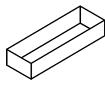
Planters & liners



| Ply Planters - require a set of shelf brackets each | | |
|---|---|--|
| Product Code | Width | |
| 8SH/PLYPLANT/759/150/457 | 800mm | |
| 8SH/PLYPLANT/959/150/457 | 1000mm | |
| MFC Pla | anters - require a set of shelf brackets each | |
| Product Code | Width | |
| 8SH/MFCPLAN/759/150/457 | 800mm | |
| 8SH/MFCPLAN/959/150/457 | 1000mm | |
| 8SH/SH/BR | Shelf brackets for MFC & Ply Insert (one set per insert) | |
| Waterproof Planter Liners - | 100% recycled ABS, Black finish. MINIMUM 10 ORDER QTY | |
| Product Code | Width List Price (£) | |
| 8SH/80LINER | 800mm | |
| 8SH/100LINER | 1000mm | |



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8SH/DRW/INSERT/800/340

8SH/DRW/INSERT/1000/340

| Touch latch cupboard doors with side, back and base panels. For perforations add /P to the code. | | | | |
|--|--|--------------------------------------|--|--|
| Product Code | Width | Height | | |
| 8SH/2DR/INSERT/800/340 | 800mm | S (340mm) | | |
| 8SH/2DR/INSERT/1000/340 | 1000mm | S (340mm) | | |
| 8SH/2DR/INSERT/800/520 | 800mm | M (520mm) | | |
| 8SH/2DR/INSERT/1000/520 | 1000mm | M (520mm) | | |
| Locker doors with standard key lock. Includes central divider, side, back, and base panels. For perforations add /P to the code, upcharge of $£66$. | | | | |
| To periorations add / To the coo | de, upcharge of L | 00. | | |
| Product Code | Width | Height | | |
| · | , 0 | | | |
| Product Code | Width | Height | | |
| Product Code 8SH/2DRL/INSERT/800/520 | Width 800mm | Height M (520mm) | | |
| Product Code 8SH/2DRL/INSERT/800/520 8SH/2DRL/INSERT/1000/520 | Width 800mm 1000mm 457mm (single door) | Height M (520mm) M (520mm) M (520mm) | | |

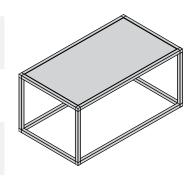
S (340mm)

S (340mm)

800mm

1000mm

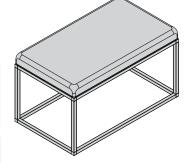
| Product Code | Description |
|---------------------|--|
| 8SH/TABLE/457-457 | 457mm x 457mm x 380mm high side table |
| 8SH/TABLE/800-457 | 800mm x 457mm x 380mm high side table |
| 8SH/TABLE/1000-457 | 1000mm x 457mm x 380mm high side table |
| 8SH/TABLE/800-800 | 800mm x 800mm x 380mm high side table |
| 8SH/TABLE/800-1000 | 800mm x 1000mm x 380mm high side table |
| 8SH/TABLE/1000-1000 | 1000mm x 1000mm x 380mm high side table |



Seats

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| Product Code | Description |
|---------------|------------------------------------|
| 8SH/SEAT/800 | 800mm x 457mm x 460mm high seat |
| 8SH/SEAT/1000 | 1000mm x 457mm x460mm high seat |

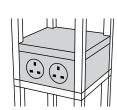


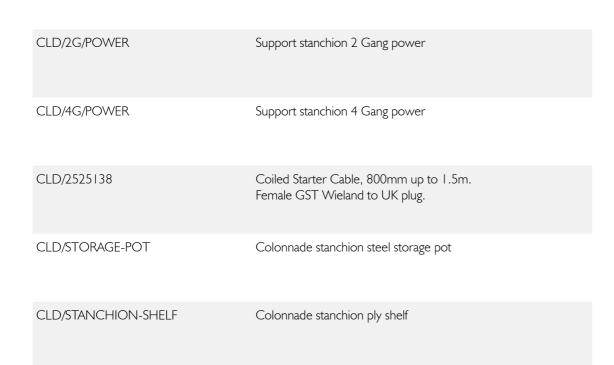
Fabric Options: Camira Xtreme

*Other fabrics available, subject to suitability. Customer's own materials (COM) also available, please confirm with your KI account manager.



| | WHITEBOARD MINIMUM ORDER QUANT | FITY 5 |
|--------------|--------------------------------|--------|
| Product Code | Description | I |
| CLD/EASEL | Whiteboard easel | |

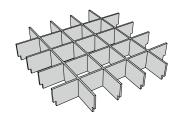






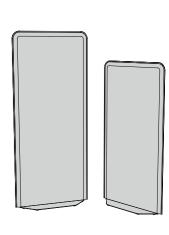


| Product Code | Description |
|-------------------|--|
| CLD/PET/GRID/800 | PET Large Ceiling Grid for 800mm wide spans |
| CLD/PET/GRID/1000 | PET Large Ceiling Grid for 1000mm wide spans |





| Product Code | Description |
|--------------|-----------------------------------|
| C/FS/BP/STAT | C Series Freestanding Screen Base |
| C/FS/T1/0815 | I 500mm high screen panel |
| C/FS/T1/0818 | 1800mm high screen panel |



Divider Curtain with rail and low friction runners. Available in three Fabric Bands. Add /A etc to the code.

Band A - Edmund Bell Manhattan

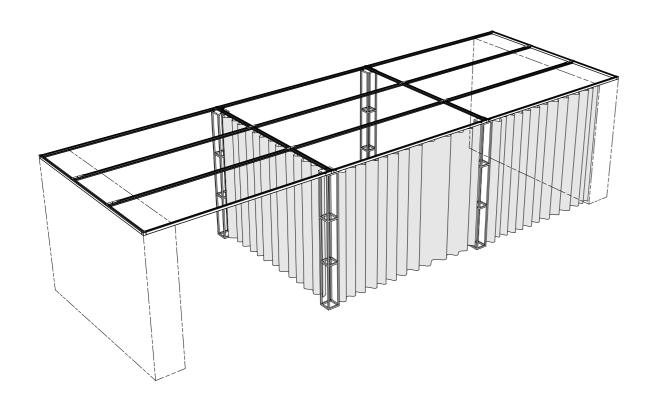
Band B - Kvadrat Daybreak

Band C - Kvadrat Drops Acoustic

Refer to www.kieurope.com for fabric colours.

For bespoke fabric choices please refer to your KI Sales Manager.

| Product Code | Nominal Bay Width | |
|--------------|-------------------|--|
| CLD/CURT/2M | 2000mm | |
| CLD/CURT/3M | 3000mm | |
| CLD/CURT/4M | 4000mm | |



Cube Seat with handle. 400mm x 400mm x 480mm high. Available in five Fabric Bands.

Band A - Camira Patina

Band B - Camira Mainline Flax

Band C - Camira Blazer

Band D - Svensson Velvet Pocket & Accessoire Kajal

Band E - Kvadrat Rime

Refer to www.kieurope.com for fabric colours

| _ | | | | | _ | | |
|----|----|----|----|-----|----|---|---|
| Pi | ro | dι | IC | t (| .0 | а | ρ |

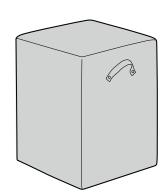
CLD/SEATCUBE/A

CLD/SEATCUBE/B

CLD/SEATCUBE/C

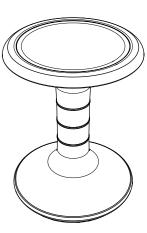
CLD/SEATCUBE/D

CLD/SEATCUBE/E



Ricochet Seat. An active seat with 12 degrees of movement. Refer to www.kieurope.com for colours.

| Product Code | Fabric Band |
|--------------|----------------------------|
| RC410/H450 | Ricochet Stool, 450mm high |
| RC410/H500 | Ricochet Stool, 500mm high |



Care & maintenance

Care & maintenance

KI products are designed and manufactured to withstand the tough demands of work environments. Care and regular light cleaning will keep the furniture looking its best for many years.

IMPORTANT CARE & SAFETY INFORMATION

- Melamine/MFMDF and other decorative worksurfaces will naturally wear over time resulting in shiny patches, particularly parts that are regularly used for mouse control and where the worksurface comes into contact with clothes, skin etc.
- Always use mouse mats to minimise the long-term effects of continuous contact and movement within the same area of the top.
- Once the workstations/tables have been assembled, sited and wired they should not be moved
- Never attempt to drag them across the floor, which will stress and strain the end legs
- Avoid placing your furniture in direct sunlight, as sunlight causes fading
- Mats and coasters must be used as they offer the best protection from scratches, hot liquid and water marks
- Heavy office equipment such as printers should be placed on protective pads to avoid scratches to the worksurface
- Never drag heavy equipment across a worktop as this will damage the worksurface
- Do not immerse any part of the workstations/tables in water or any liquid
- Check all cords (power, control keypad, etc.) every 6 months to make sure there are no kinked, pinched or frayed wires

Should any items of furniture require repair, please contact KI (UK) Ltd for further information.

The guide below is intended to help where furniture has become marked or stained. Please check for colour fading in a discreet area when using any detergents or chemicals. Always follow the manufacturer of the cleaning products' instructions before use.

GENERAL CARE

Proper care and careful use are the best methods of maintaining the appearance and finish of any product. Any desk or table worksurface is vulnerable to scratching and damage.

Your workstations/tables metal understructure is finished with durable powder-coated paint. Worktops are generally Melamine Faced Chipboard (MFC) or Melamine Faced Medium Density Fibreboard (MFMDF) (laminated).

Other worktop finishes e.g. Lino or Fenix NTM® should be cleaned according to the manufacturer's instructions.

Apart from regular cleaning, KI workstations are considered to be maintenance free however the following should be observed during a bench's lifetime:

FRAMEWORK

- Where cleaning of the frame is required, a mild detergent solution should be used
- Harsh abrasives, acids, alkalis or bleaching products should not be used
- Touch-up paint in all standard KI colours is available to repair minor chips and scratches. Follow the instructions on the packaging to ensure the best results.



MFC/ MFMDF WORKTOPS

- Melamine faced worksurfaces will naturally wear over time, particularly parts that are regularly rubbed. Utilizing a mouse mat will protect against this natural wear and tear.
- Work tops are easy to maintain, simply use a damp cloth and a mild detergent or non-abrasive cleaner to keep the surface clean and hygienic
- Potential stains should be removed immediately (the use of abrasive cleaners should always be avoided)
- Use an all-purpose cleaner to remove ink stains, crayon and water-based paint marks
- Use thinners to remove oil-based paint stains (pour onto a soft cloth, not directly on the surface) avoid contact with the worktop edging, as this will cause damage
- Never use excessive water to clean work surfaces. Wetness or excessive moisture can cause laminate worktops to swell, warp or appear to grow in thickness



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